

Work Order ID 158334

Monday, March 20, 2017 1:20:34 PM

158334

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Item ID: 647.3903 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deflector Assembly
 Start Date: 3/20/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/24/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: mf Date: 17-3-20 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
647.3900	C1

110 Pick Kit 0.00

110

Packaging Memo 0.02

Packaging

17/03/20 **DAS 36 9-89**

120 0.00

120

Small Fab Memo 0.25

Small Fab

Assemble as per dwg and apply loctite 598 on all faying surfaces per note.

A/R RTV LOCTITE 598: 136701
 exp. date: 10/18

17/03/20 **DAS 36 9-89**

130 QC5- Inspect part completeness to step on W/O 0.00

130

QC Memo 0.02

Quality Control

1 **DAS 36 9-89**
MAR 22 2017

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Item ID: 647.3903

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deflector Assembly

Start Date: 3/20/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/24/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>CCK024</u>	0.00							
140									
Packaging	Memo	0.02							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.10							
Quality Control									

1 MAR 22 2017
DAS
6
9-89

17/3/23

MAR 22 2017

DAS
21
9-89

Picklist Print

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Work Order ID: 158334

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Parent Item: 647.3903

647 3903

Parent Item Name: Deflector Assembly

Start Date: 3/20/2017

Required Date: 3/24/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.07.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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647.3915
647 3915
Deflector

Manufactured No

110

Each

11.0000

1

1

**

17/03/20

DAS
36
9-89

Location

Loc Qty

Loc Code

cck053

11

131243

3

154814

8

647.3916
647 3916
Deflector

Manufactured No

110

Each

7.0000

1

1

**

17/03/20

DAS
36
9-89

Location

Loc Qty

Loc Code

cck023

7

147739

1

154810

6

647.3917
647 3917
Doubler

Manufactured No

110

Each

3.0000

2

2

**

17/03/20

DAS
36
9-89

Location

Loc Qty

Loc Code

cck111

3

138766

3

CR3213-6-9
CR3213-6-9
Cherry Rivet

Purchased No

110

Each

73.0000

6

6

**

17/03/20

DAS
36
9-89

Location

Loc Qty

Loc Code

ST319

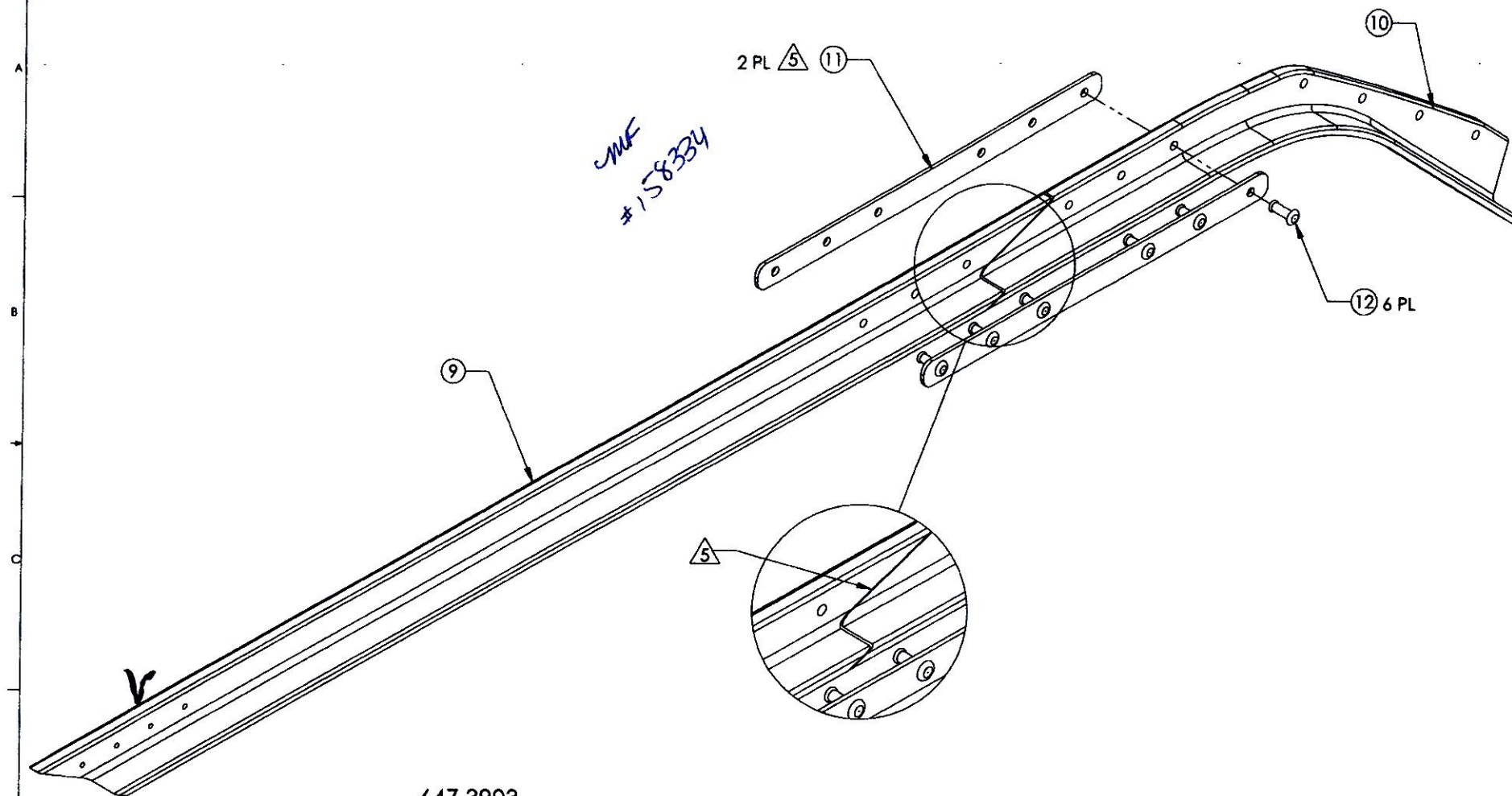
73

m135015

73

6

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647.3903

ORIGINAL DATE 10-10-00		APICAL INDUSTRIES	
DRAWN BY D. SCHUR		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
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		CA OF CODE D7M26	DWG. NO. 647.3900
		SCALE NONE	SHEET 7 OF 12

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